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# Observation of the microstructural changes in lithium titanate by multi-ion irradiation

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#### Abstract

The irradiation behavior of  $Li_2TiO_3$  under a fusion reactor environment was simulated by simultaneous irradiation of  $Li_2TiO_3$  by the triple ion beams and the respective single ion beams of  $O^{2+}$ , He<sup>+</sup> and H<sup>+</sup>. The microstructural changes in  $Li_2TiO_3$  caused by the irradiation were measured by Raman spectroscopy and FT-IR photoacoustic spectroscopy. The results suggest that the formation of  $TiO_2$  due to displacements by irradiation occurs, and the irradiation defects generated by irradiation trap hydrogen and increase the amount of hydroxyl near the surface. Such phenomena are believed to significantly affect the chemical form of the released tritium and the tritium inventory in the breeding materials of a fusion reactor.

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## 1. Introduction

The Li<sub>2</sub>TiO<sub>3</sub> ceramic is one of the most suitable candidate solid breeder materials for D–T fusion reactors because of its low activation, excellent tritium migration and chemical stability [1–3]. In the fusion reactor environment irradiation damage will be caused by fast neutrons, energetic tritons (2.7 MeV) and helium ions (2.1 MeV) generated in <sup>6</sup>Li(n, $\alpha$ )<sup>3</sup>H reaction. The irradiation damage will result in microstructural changes thet may affect the characteristics of the breeding materials, especially the tritium release behavior [4]. Thus the study of irradiation defects and microstructural changes caused by irradiation of Li<sub>2</sub>TiO<sub>3</sub> is needed to evaluate its performance in a fusion reactor blanket.

Simulation of the fusion reactor environment and hence the study of any synergistic effects of atomic displacement damage in  $Li_2TiO_3$  are could be achieved with simultaneous irradiation with 'triple' ion beams, which consist of  $O^{2+}$ , He<sup>+</sup> and H<sup>+</sup>. In a previous study, the formation of the TiO<sub>2</sub> (anatase) layer on the surface of Li<sub>2</sub>TiO<sub>3</sub> by the triple ion beam irradiation was identified by Raman spectroscopy and XRD analysis [5]. In the present study, irradiation damage and microstructural changes in Li<sub>2</sub>TiO<sub>3</sub> irradiated with the triple ion beam and the respective single ion beams were examined with Raman spectroscopy and FT-IR photoacoustic spectroscopy.

# 2. Experimental

 $Li_2TiO_3$  ceramics used in this experiment were fabricated from 99% pure powder purchased from CERAC, Inc. The powder was cold pressed at 300 MPa into cylinders, and subsequently sintered at 1223 K for 6 h in an Ar atmosphere. The resulting  $Li_2TiO_3$  ceramics have approximately 78% theoretical density. The specimens were machined from the cylinders in the form of disks with diameter of 10 mm and thickness of 0.5–1 mm.

The  $Li_2TiO_3$  samples were irradiated at 573 K with the triple ion beams and with single ion beams of 2.4 MeV O<sup>2+</sup>, 0.6 MeV He<sup>+</sup> and 0.25 MeV H<sup>+</sup> in the triple

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beam irradiation facility in Takasaki laboratory of Japan Atomic Energy Research Institute [6]. The fluence of each ion type was estimated to be about  $0.5-1 \times 10^{21}$  ions/m<sup>2</sup>. The ion energies were determined by estimation with the TRIM code [7] to adjust the projected ranges of each spiecies at about 2 µm.

## 3. Results and discussion

#### 3.1. Raman spectroscopy

In the previous study, the formation of a  $TiO_2$  layer on the surface of Li<sub>2</sub>TiO<sub>3</sub> by the triple ion beam irradiation was identified by Raman spectroscopy [5]. In the present study, the existence of a TiO<sub>2</sub> layer on the surface of Li<sub>2</sub>TiO<sub>3</sub> by each single ion beam irradiation has been evaluated by the Raman spectroscopy to investigate the effects of ion species on the formation of the TiO<sub>2</sub> layer. The Raman spectra of irradiated Li<sub>2</sub>TiO<sub>3</sub> samples for each single ion beam are displayed in Fig. 1. In comparison with the reference spectra of Li<sub>2</sub>TiO<sub>3</sub> and TiO<sub>2</sub> shown in Ref. [5], it can be seen that the Raman spectra of Li<sub>2</sub>TiO<sub>3</sub> samples irradiated with the single H<sup>+</sup> ion beam and the single He<sup>+</sup> ion beam are quite similar to the spectrum of Li<sub>2</sub>TiO<sub>3</sub>. However, the spectrum of the sample irradiated with the single O<sup>2+</sup> ion beam seems to be a superposition of the spectra of  $Li_2TiO_3$  and  $TiO_2$ . It suggests that the formation of TiO<sub>2</sub> on the surface of Li<sub>2</sub>TiO<sub>3</sub> observed in the sample irradiated with triple ion beams [5] is mainly caused by the effect of the  $O^{2+}$  ion beam irradiation.

# 3.2. FT-IR photoacoustic spectroscopy

As mentioned in Section 2, the projected ion ranges are estimated to be about 2 µm. It should be noted that the information about the ion ranges is not reflected in the results of Raman spectroscopy shown in Section 3.1 because the spectroscopy can obtain information about only a few layer close to the surface. Using the FT-IR photoacoustic spectroscopy (PAS) technique the nonirradiated sample, on samples irradiated with the triple ion beam and on samples irradiated by the single ion beams were examined in order to obtain a information near the end of the ion range. The photoacoustic signal was generated from the surface layers of sample with a thickness of some micrometers, which is a function of the mirror velocity of the FT-IR interferometer and wave number. In this case, the mirror velocity was 2 cm/s which corresponds to the thickness of about 15-5  $\mu$ m for 400–4000 cm<sup>-1</sup>, so that the spectra of irradiated samples is a superposition of spectra of irradiated and non-irradiated zones of the sample.

The FT-IR PAS spectrum of a non-irradiated sample is shown in Fig. 2. The characteristic peaks in FT-IR PAS



Fig. 1. Raman spectra of  $Li_2TiO_3$  samples irradiated with single ion beams of  $O^{2+}$ , He<sup>+</sup>, and H<sup>+</sup>. Peaks from  $Li_2TiO_3$  and  $TiO_2$  layers are indicated.



Fig. 2. FT-IR PAS spectrum of non-irradiated Li<sub>2</sub>TiO<sub>3</sub> sample. Dashed lines are the results of peak analysis.

spectra were observed around 680, 780, 880, 1090, 1430, 1480, 1570, 3150, 3450 cm<sup>-1</sup>. The 880, 1090, 1430 and 1490 cm<sup>-1</sup> peaks are believed to be due to Li<sub>2</sub> CO<sub>3</sub> which is one of the raw materials of Li<sub>2</sub>TiO<sub>3</sub> samples and is believed to exist as an impurity in the samples [8]. In comparison to the reported spectra of TiO<sub>2</sub> and Li<sub>2</sub>TiO<sub>3</sub>, 680 and 780 cm<sup>-1</sup> peaks are identified as due to Ti–O, and 1570, 3150 and 3450 cm<sup>-1</sup> peaks are from the O–H bond in hydroxyls adsorbed on or near the surface [9–11].

Among the observed peaks, irradiation effect is clearly found for 780 and 3450 cm<sup>-1</sup> peaks. Fig. 3 shows the relation between the average displacements per atom (dpa) in the depth measurable with FT-IR PAS and the increase of 780 cm<sup>-1</sup> peak area from the Ti–O bond, for each irradiation. The dpa was estimated with the TRIM code. It is shown that the peak area increase is proportional to the average dpa. To simulate the formation of TiO<sub>2</sub> in Li<sub>2</sub>TiO<sub>3</sub>, Li<sub>2</sub>TiO<sub>3</sub> samples doped with 1–10% TiO<sub>2</sub> were prepared. Fig. 4 shows the relation between the ratio of doped TiO<sub>2</sub> and the increase of 780 cm<sup>-1</sup> peak area. It is also shown that the peak area increases in proportion to the ratio of doped TiO<sub>2</sub>. From the



Fig. 3. Dependence of the increase of 780  $\text{cm}^{-1}$  peak area on the average dpa.



Fig. 4. Dependence of the increase of 780  $\text{cm}^{-1}$  peak area on the ratio of doped TiO<sub>2</sub>.

comparison of the results in Figs. 3 and 4, it is suggested that TiO<sub>2</sub> observed by Raman spectroscopy in the sample irradiated with the triple ion beams is formed by displacements, and the amount of TiO<sub>2</sub> is proportional to the dpa in the sample. Although the formation of  $TiO_2$  is not observed with Raman spectroscopy in the samples irradiated with the single H<sup>+</sup> and the single He<sup>+</sup> ion beam, the results of FT-IR PAS suggest that TiO<sub>2</sub> is also formed in these samples. The average dpa in the measurable depth with FT-IR PAS in the sample irradiated with the single  $O^{2+}$  ion beam is estimated to be about 10 times larger than that in the sample irradiated with the single He<sup>+</sup> ion beam and about 100 times larger than that in the sample irradiated with the single H<sup>+</sup> ion beam. However, at the region nearest the surface, the dpa difference among the samples irradiated with the respective single ion beams is estimated to be much



Fig. 5. Dependence of the increase of  $3450 \text{ cm}^{-1}$  peak area on the average dpa.

larger. For example, at the depth of 40 nm, the dpa in the samples irradiated with the single  $O^{2+}$ , the single He<sup>+</sup> and the single H<sup>+</sup> ion beam is calculated to be about 1.1, 0.02 and 0.004, respectively. This large difference in dpa is believed to be the reason the formation of TiO<sub>2</sub> in the samples irradiated with the single He<sup>+</sup> and the single H<sup>+</sup> ion beam cannot be observed with Raman spectroscopy. In the previous study, it was found that the formation of TiO<sub>2</sub> is promoted by increase of the irradiation temperature [5]. Since the irradiation temperature in this study, 573 K, is much lower than the operation temperature of fusion reactor blanket, it is expected that the amount of TiO<sub>2</sub> formed in the blanket is larger than that observed in this study.

Fig. 5 shows the relation between the average dpa in the measurable depth with FT-IR PAS and the increase of 3450 cm<sup>-1</sup> peak area, which is due to the O-H bond. The peak area increases in proportion to the average dpa. In this case, there is no relation between the increase of 3450 cm<sup>-1</sup> peak area and the amount of doped  $TiO_2$ . Thus, it suggests that the increase of 3450 cm<sup>-1</sup> peak area observed in the irradiation samples has no relation to the formation of TiO<sub>2</sub> by irradiation, and the defects generated by displacements become the trapping sites for hydrogen adsorbed on or near the surface, so that the amount of hydroxyl near the surface increased proportionally to the dpa. It must be noted that such the hydrogen-trapping sites would also trap tritium generated in the fusion environment and would disturb the rapid recovery of tritium from the breeding material.

## 4. Conclusions

The microstructural changes in  $Li_2TiO_3$  irradiated with the triple ion beam and with single ion beams of H<sup>+</sup>, He<sup>+</sup> and O<sup>2+</sup> were observed by Raman spectroscopy and FT-IR PAS. The results of Raman spectroscopy suggest that the formation of the TiO<sub>2</sub> layer observed in the sample irradiated with the triple ion beams is mainly caused by the effect of the O<sup>2+</sup> ion irradiation. The results of FT-IR PAS also suggest that amount of TiO<sub>2</sub> formed is proportional to the average dpa, and that the defects generated by irradiation would trap hydrogen near the surface. The formation of TiO<sub>2</sub> and increase in the amount of hydroxyl near the surface observed in this study are believed to significantly affect the chemical form of released tritium and the tritium inventory in the breeding material of a fusion reactor. Further study of the effects of dpa on the tritium release is needed. The effects of ion species and simultaneous irradiation on microstructural changes were not observed in this study. It is necessary to verify such effects by further experiment such as irradiation to the same dpa with different ion species.

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